

Operating Instructions

Breathing Air Compressor

LW 570 E II





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GENERAL INFORMATION

General Information

We strongly recommend to read this manual thoroughly prior to operation and to follow all the safety precautions precisely. Damage resulting from any deviation from these instructions is excluded from warranty and liability for this product. Carry out other commissioning steps only if you have fully understood the following contents.

Before commissioning and using the unit, carry out all the essential preliminary work and measures concerning legal regulations and safety.

These are described on the following pages of this operation manual.

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Description of Marks & Warning Signs

The following warning signs are used in this document to identify the corresponding warning notes which require particular attention by the user. The warning signs are defined as follows:



Caution

Indicates an imminently hazardous situation which, if not avoided, could result in serious injury, physical injury or death.



Warning

Indicates a potentially hazardous situation which, if not avoided, could result in physical injury or damage to the product or environment.



Note

Indicates additional information on how to use the unit.

DESCRIPTION

Scope of Delivery

Compressors are provided in different equipped versions.

Versions

Filling pressure versions:

- PN 225 bar
- PN 330 bar
- PN 225 / 330 bar

Specifications

- | | |
|---|--|
| <ul style="list-style-type: none"> • Electro motor (400V / 3 Phase / 50 Hz) • Painted steel housing (RAL 6026) • Automatic condensate drain • Automatic stop at final pressure • Hour counter • Operating panel c/w start/stop and condensate test buttons, as well as emergency stop switch • 4x Filling hose c/w filling valve • Filling connectors to your choice (DIN 200 or 300 bar, CGA 200 or 300 bar, INT) • Motor protection switch | <ul style="list-style-type: none"> • Safety switch • Pressure maintaining and non return valve • All pistons c/w steel piston rings • Improved lubrication system c/w oil filter • Low pressure oil pump c/w oil sieve • Oil- / Water separators after each stage • Safety valves after each stage • 0.8 ltr. pre filter • Condensate-stop-valve • 10 ltr. condensate tank with venting silencer • 4 concentric suction/pressure valves • Breathing air purification an accordance to EN 12021 |
|---|--|

Options

- | | |
|---|--|
| <ul style="list-style-type: none"> • Auto start system • 200 and 300 bar parallel filling pressures • Oil pressure gauge • Intermediate pressure gauges • Oil pressure monitoring c/w auto shut down • Oil temperature display with auto shut down • Cylinder head temperature monitoring with auto shut down • Puracon filter monitoring (Auto shut down also available) | <ul style="list-style-type: none"> • ECC control in remote control box • Additional high pressure outlet • Power cable and plug • Block heating device • 420 bar Version • Phase monitoring c/w shut down at wrong direction of rotation • Special voltages / frequencies on request • Air cooler connecting kit |
|---|--|

DESCRIPTION

Technical Data



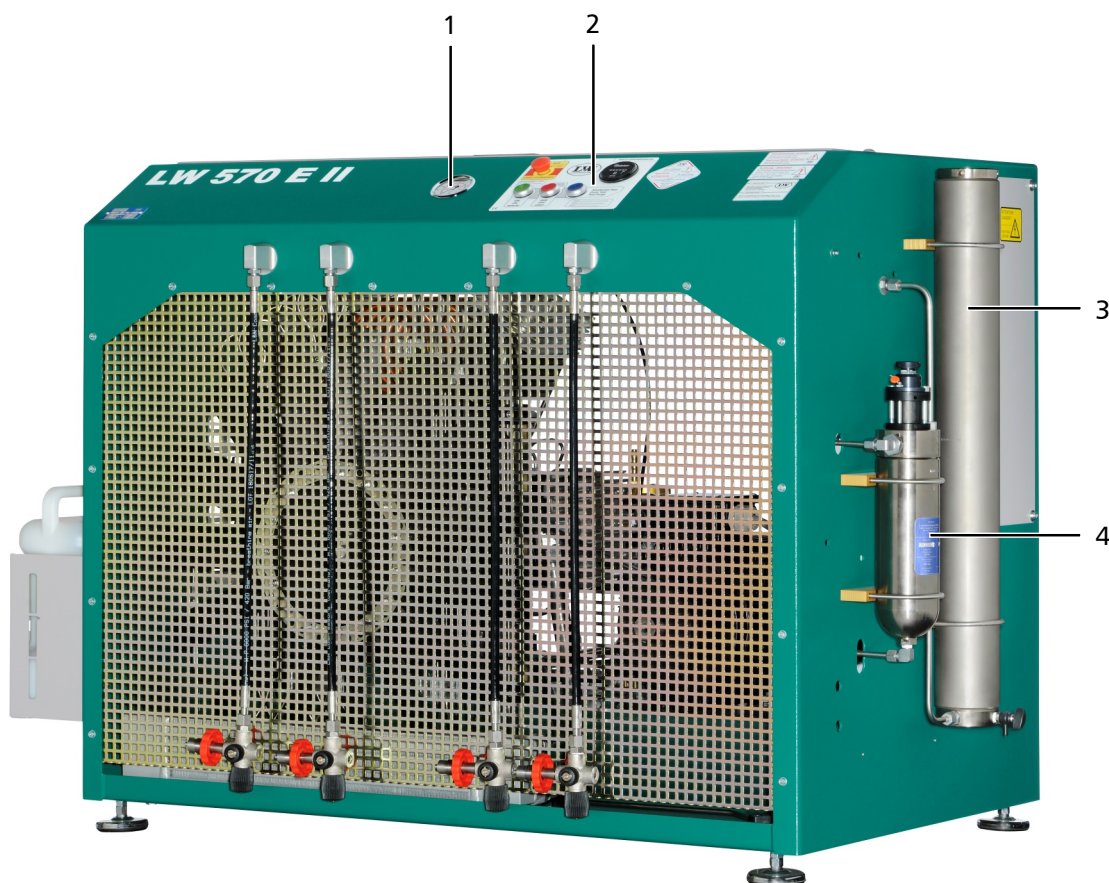
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Technical Data	LW 570 E II
Flow Rate [l/min]:	570
Max. Operating Pressure [bar]:	350
RPM [min ⁻¹]:	1,060
Number of Pressure Stages:	4
Cylinder Bore 1st Stage [mm]:	Ø 105
Cylinder Bore 2nd Stage [mm]:	Ø 50
Cylinder Bore 3rd Stage [mm]:	Ø 25
Cylinder Bore 4th Stage [mm]:	Ø 14
Medium:	Compressed Air / Breathing Air
Intake Pressure:	atmospheric
Oil Pressure (at operating temperature) [bar]:	+2.0 (±0.1)
Oil Capacity [l]:	2.9
Intake Temperature [°C]:	0 < +45
Ambient Temperature [°C]:	+5 < +45
Cooling Air Volume [m ³ /h]:	> 4,500
Voltage:	400 V / 3 phase / 50 Hz
Protection Class Drive Motor:	IP 54
Drive Power [kW]:	15
RPM Motor [min ⁻¹]:	2,890
Start:	Star/Delta
Noise Level [dB(A)]:	82,7 at distance of 1 m 77 at distance of 3 m
Dimensions W x D x H [mm]:	1,540 x 820 x 1,032
Weight [kg]:	405
Content Volume Final Filter Housing [l]:	2.3
Content Volume Pre-Filter Housing [l]:	0.8

DESCRIPTION

Front View

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No.	Designation
1	Filling Pressure Gauge
2	Switchboard
3	Filter Housing
4	Pre-Filter, Volume: 0.8 Litre

DESCRIPTION

Switchboard

A

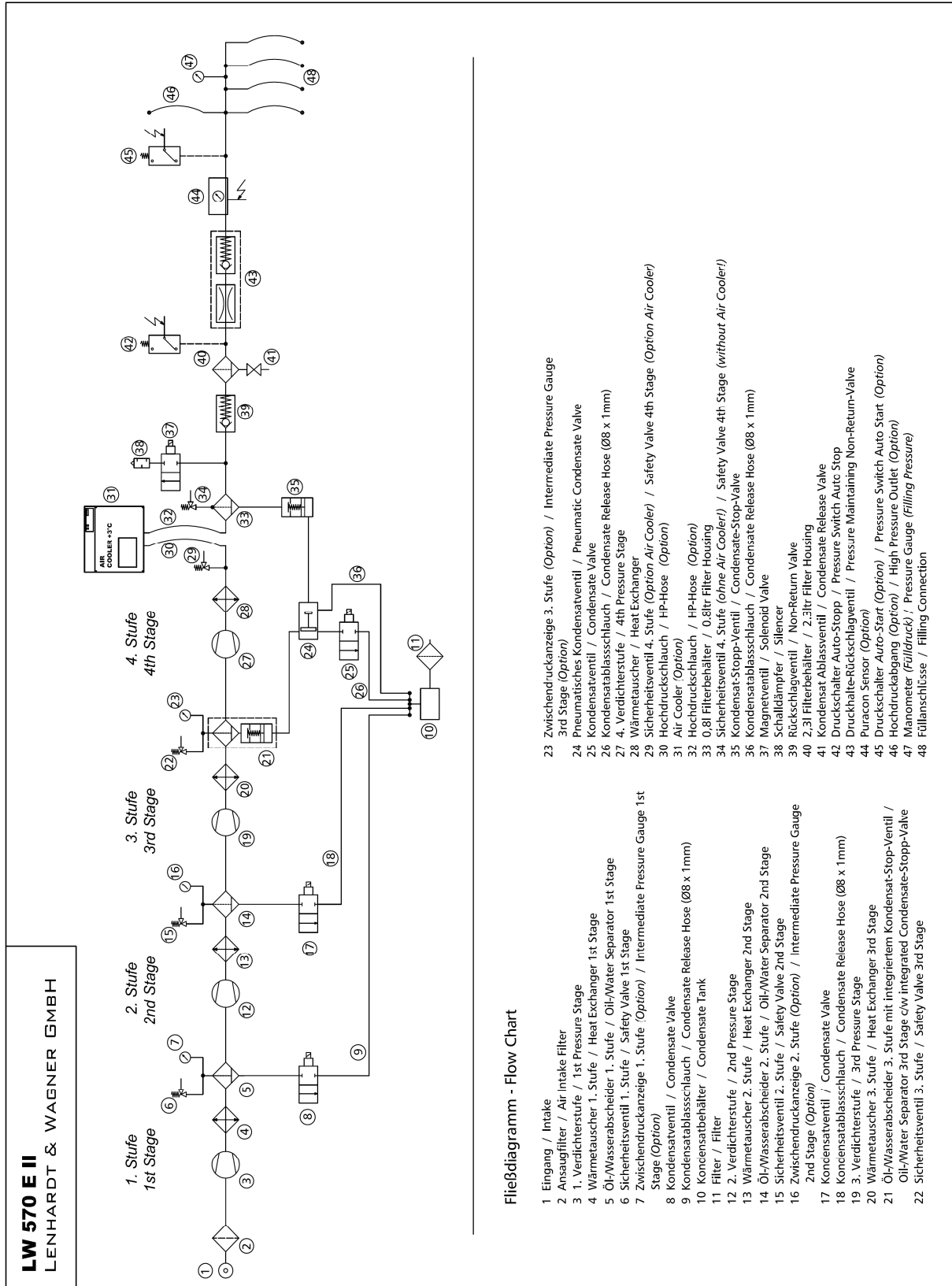


No.	Designation
1	Emergency shut-off switch
2	Hour counter
3	ON button
4	OFF button
5	Drain test button

DESCRIPTION



Flow Chart





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SAFETY PRECAUTIONS

SAFETY PRECAUTIONS

Intended Use

Only use the unit in perfect condition for its intended purpose, safety and intended use and observe the operating instructions! In particular disorders that may affect safety have to be eliminated immediately!

Use the unit exclusively for the determined medium (see "Technical Data"). Any other use that is not specified is not authorized. The manufacturer/supplier shall not be liable for any damages resulting from such use. Such risk lies entirely with the user. Authorization for use is also under the condition that the instruction manual is complied with and inspection and maintenance requirements are enforced.

No change and modification to the unit can be made without the written agreement of the manufacturer. The manufacturer is not liable for damage to persons or property resulting from unauthorized modifications.

Operators

Target groups in these instructions;

Operators

Operators are persons who are authorized and briefed for using the compressor.

Qualified personnel

Qualified personnel are persons who are entitled to repair, service, modify and maintain the system.



Warning

Only trained personnel are permitted to work on the unit!



Warning

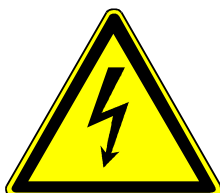
Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

SAFETY PRECAUTIONS

Safety Instructions on the Unit

Importance of notes and warning signs that are affixed to the compressor according to the application or its equipment.

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Warning

High Voltage!



Note

Ensure correct direction of rotation!

SAFETY PRECAUTIONS

General Safety Precautions

- Read the Operating Instructions of this product carefully prior to use.
- Strictly follow the instructions. The user must fully understand and strictly observe the instructions. Use the product only for the purposes specified in the intended use section of this document.
- Do not dispose the operating instructions. Ensure that they are retained and appropriately used by the product user.
- Only trained and competent personnel are permitted to use this product.
- Comply with all local and national rules and regulations associated with this product.
- Only trained and competent personnel are permitted to inspect, repair and service the product.
- Only authentic L&W parts and accessories may be used for maintenance work. Otherwise, the proper functioning of the product may be impaired.
- Do not use faulty or incomplete products. Do not modify the product.
- Inform L&W in the event of any product or component fault or failure.
- The quality of the air supply must meet EN12021 specifications for breathing air.
- Do not use the product in areas prone to explosion or in the presence of flammable gases. The product is not designed for these applications.
An explosion might be the result if certain conditions apply.

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SAFETY PRECAUTIONS

Unit Customised Safety Notices

Organisational Measures

- In addition to the instruction manual, observe and comply with universally valid legal and other obligatory regulations regarding accident prevention and environment protection.
- In addition to the instruction manual, provide supplementary instructions for supervision and monitoring duties taking into consideration exceptional factors e.g. with regard to organisation of work, production, personnel employed.
- Supervise personnel's work in accordance with the instruction manual, taking into account safety and danger factors.
- Observe all safety and danger notices on the compressor and check readability and completeness.

Safety Instructions Operation

- Take measures to ensure that the machine is only taken into operation under safe and functional conditions. Only operate the compressor if all protective and safety equipment, e.g. detachable protective equipment, are provided and in good working order.
- Check the compressor at least once per day for obvious damage and defects. Inform the responsible department / person immediately if anything is not as it should be (including operation performance). Shut down the machine immediately if necessary and lock it.
- In case of malfunction, stop the compressor immediately and lock it.
Repair malfunctions immediately.
- If there is a failure in the electric energy supply, shut down the machine / unit immediately.
- Ensure safe and environmentally friendly disposal of consumables and old parts.
- The stipulated hearing protectors must be worn.
- Soundproofing equipment on the compressor has to be activated in safety function during operation.
- When handling with fats, oils and other chemical agents, observe the note for the product-related safety.

SAFETY PRECAUTIONS

Maintenance Instructions

- Hoses have to be checked by the operator (pressure and visual inspection) at predetermined intervals, even if no safety-related defects have been detected.
- Immediately repair any damage. Escaping compressed air can cause injury.
- Depressurise system and pressure lines before beginning repair work.
- Adjustment, maintenance and inspection activities and keep appointments, including information on replacement parts / equipment, prescribed in the operating instructions have to be respected.
- If the machine / equipment is completely off during maintenance and repair work, it must be protected against unexpected restart. Turn off main control device and remove the key and/or display a warning sign on the main switch.
- The machine and especially the connections and fittings should be cleaned from oil, fuel and maintenance products at the beginning of the maintenance / repair. Do not use aggressive cleaning agents. Use fibre-free cleaning cloths.
- Only clean the compressor with a slightly damp cloth. Remove dirt from cooling pipes by using a brush.
- After cleaning, examine all pipes for leaks, loose connections, chafing and damage. Immediately eliminate any faults.
- Always retighten any pipe connector loosened for maintenance or repair work.
- If it is necessary to remove safety devices for maintenance and/or repair work, these must be replaced and checked immediately after completion of the maintenance and/or repair work.
- The electrical equipment of the compressor must be regularly checked. Defects, such as loose screw connections or burnt wires, must be immediately rectified by electrically skilled personnel.
- Only personnel with particular knowledge and experience with pneumatics may carry out work on pneumatic equipment.
- Only personnel with particular knowledge and experience in gas equipment may carry out work on gas equipment.

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SAFETY PRECAUTIONS

Transportation Instructions

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Also separate from minor relocation machinery / system of any external energy supply. Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

Safety Regulations

- Inspections according to legal and local obligatory regulations regarding accident prevention are carried out by the manufacturer or by authorised expert personnel. No guarantees whatsoever are valid for damage caused or favoured by the non-consideration of these directions for use.

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INSTALLATION

INSTALLATION

Installation in Closed Rooms



Danger

No operation in explosion-hazard areas.

The unit is not approved for operation in areas prone to explosion.

For installation in closed rooms, observe the following:

- Install the unit horizontally and level. The floor must be vibration-free and capable of taking the load of the system weight.
- The compressor room should be clean, dry, dust free and as cool as possible, but should not exceed the minimum temperature of +5°C. Avoid direct exposure to sunlight. If possible, install unit in such a manner that the compressor fan can intake fresh air from outside. Ensure adequate ventilation and exhaust air opening.
- When locating the compressor in rooms of less than 30 m³ space, where natural ventilation is not ensured or other systems having high radiation are operating in the same room, measures must be taken to provide artificial ventilation.
- Intake air must be free of noxious gas e.g. smoke, solvent vapours, exhaust fumes etc.
- Observe the specified operating temperature (see "Technical Data")!



Note

The intake air must be free of harmful gases.

We recommend to use an intake hose in order to get fresh air from the outside.

Benchmarks - Diameter of the suction hose as a function of the suction hose length

Pos.	Length of suction hose [m]	Diameter suction hose [mm]
1	≤ 3	Ø 30
2	≤ 10	Ø 80
3	≤ 15	Ø 100
4	≤ 20	Ø 120

INSTALLATION

Dimensions

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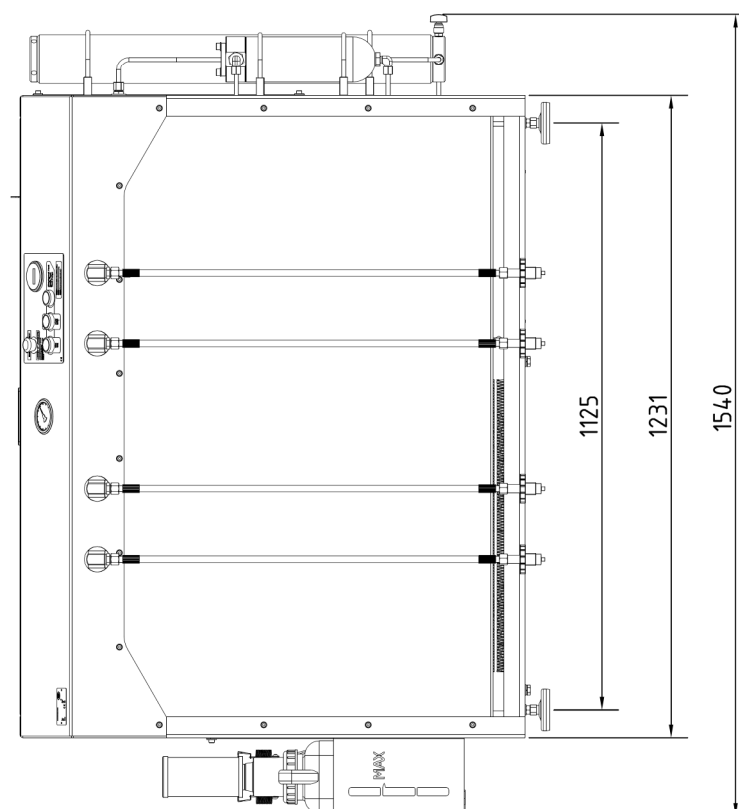
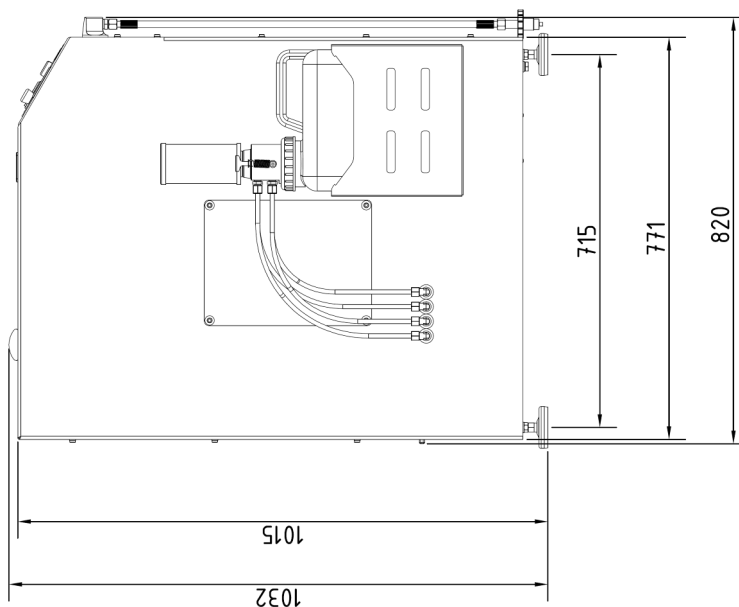


Fig. Dimensions

INSTALLATION

Minimum Distances



Note

Minimum distances must be adhered!

- The following minimum distances must be adhered:
 Front side: > 1500 mm
 Sides and rear side: > 500 mm
 Distance to ceiling: > 500 mm
 Avoid anything in these areas which would restrict cooling air flow.

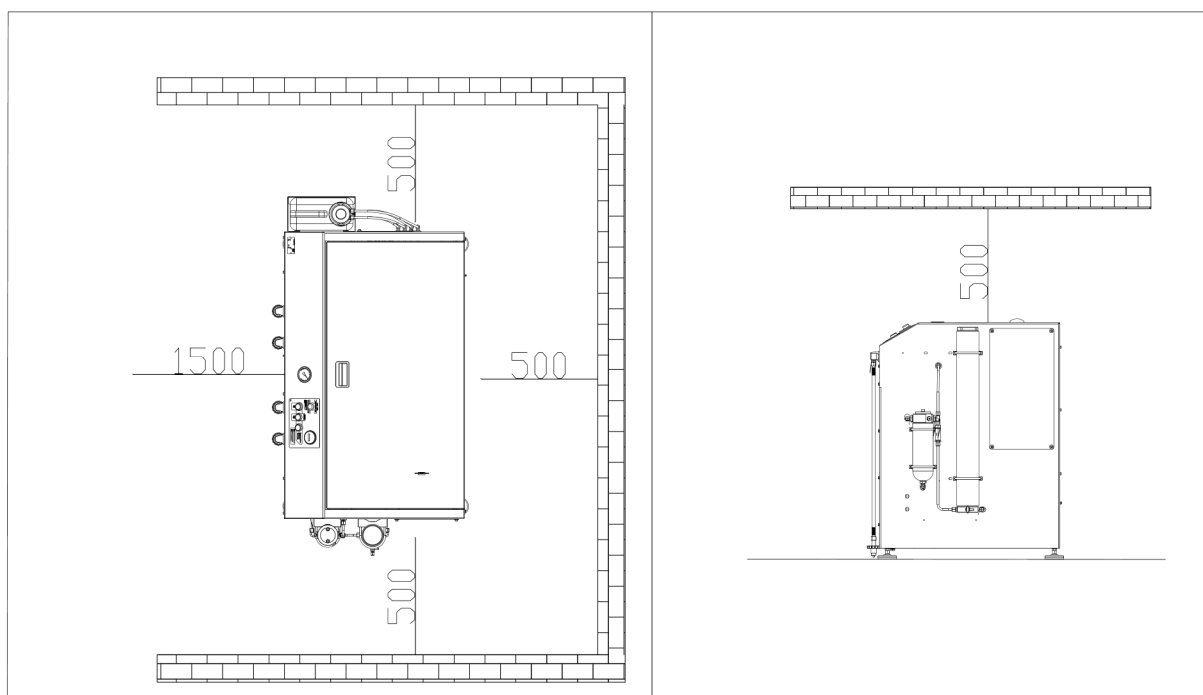


Fig. Minimum distances

INSTALLATION

Ventilation

- Make sure that the compressor always has sufficient amount of fresh air available for cooling.
- To prevent serious damage, ensure that the cooling air flow can flow freely.
- The necessary cooling air flow can be calculated by using the following formula:
 $300 \times \text{drive power [kW]} = \text{required cooling air flow [m}^3/\text{h]}$
 Example 11 kW motor: $300 \times 11 \text{ kW} = 3300 \text{ m}^3/\text{h} = \text{required cooling air flow}.$
- Fan capacity for cooling air in- & outlet must be sufficient.
 Always make sure that ambient temperatures are within the stated limits ($+5^\circ\text{C} < +45^\circ\text{C}$).

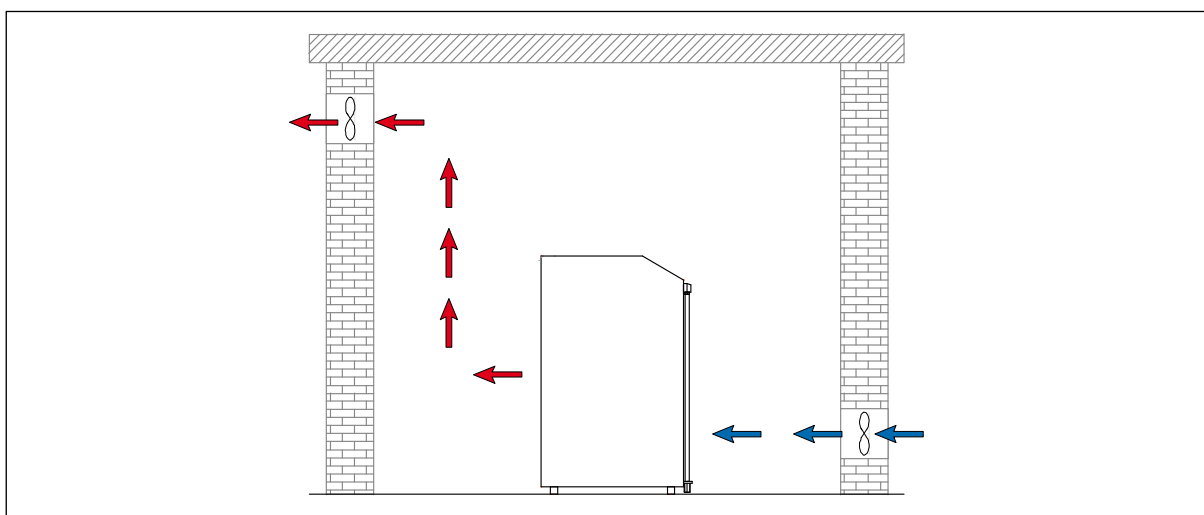


Fig. Ventilation through facade

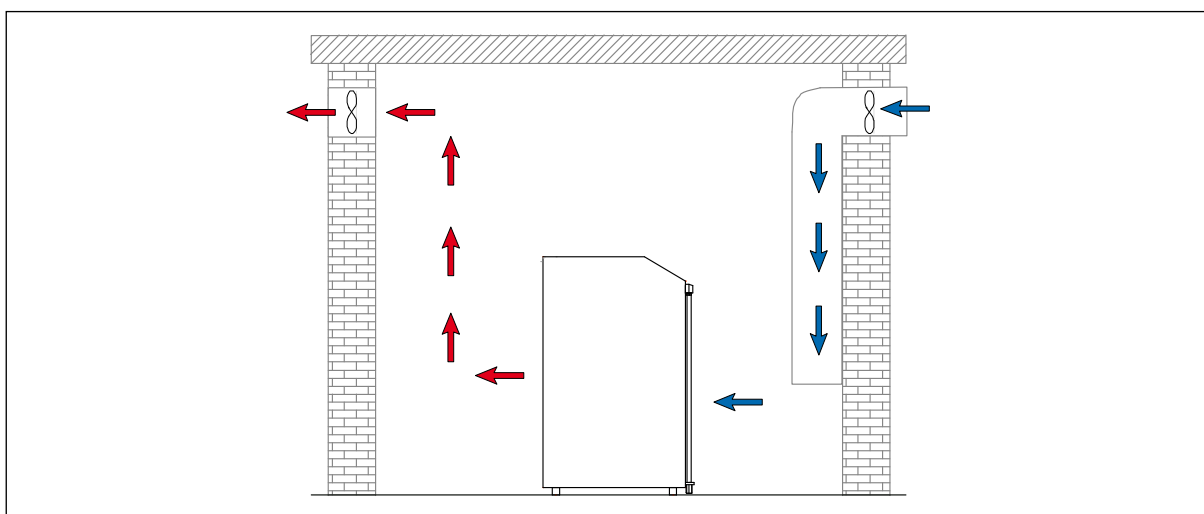


Fig. Ventilation via ventilation stack

INSTALLATION

Electrical Installation



Warning

Work on the electrical equipment on / with the machine / unit may only be carried out by qualified electricians.

For installation of electrical equipment, observe the following:

- If control devices are delivered by the factory, refer to the appropriate wiring diagram.
- Ensure correct installation of protective conductors.
- Check conformity of motor and control device voltage and frequency with those of the electric network (see name plate on the compressor).
- The fusing should be done in accordance with the valid regulations of the responsible electricity supply company.
- When connecting the unit to the electrical supply, check the compressor direction of rotation (see chapter "Maintenance" -> Check turning direction).
- Fuse the motor correctly (see table; use slow-blow fuses).

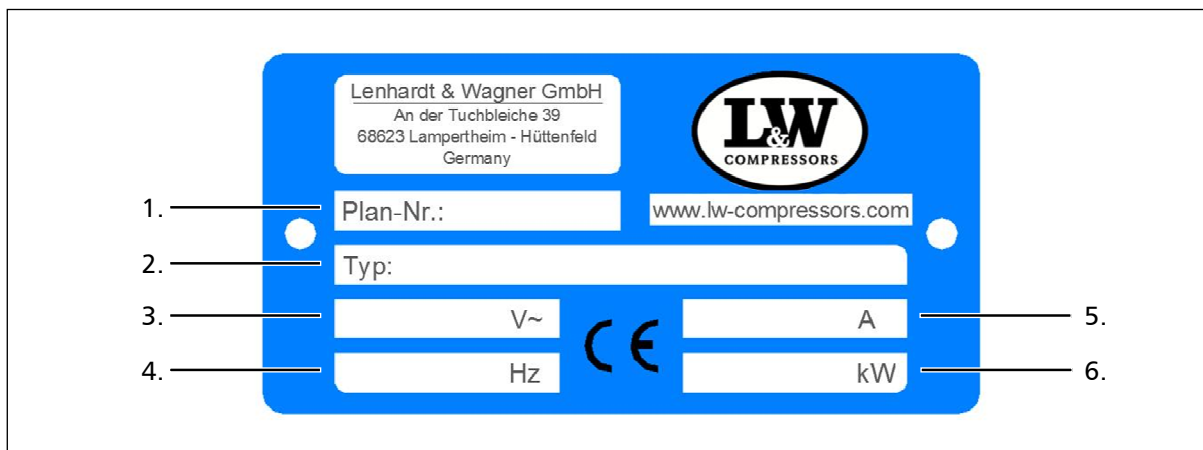


Fig. Compressor name plate

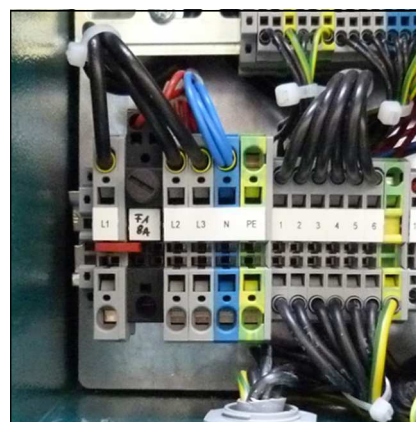
No.	Designation
1.	Circuit diagram number
2.	Compressor type
3.	Power supply
4.	Frequency
5.	Motor current consumption
6.	Nominal motor power

INSTALLATION

Electrical Installation

The standard compressor version is prepared for the connection to three phases (brown, black, grey), neutral conductor (blue) and protective earth conductor (green/yellow).

Fig. - Connection to the switch box



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Recommended fuses for 360 - 500 V operating voltage

Nominal motor power		Fusing start current A		Connection in mm ²	
[kW]	[A]	Direct	Star/Delta	Contactor supply	Motor S/D
2.2	5	10	-	1.5	1.5
4	8.5	20	-	2.5	1.5
5.5	11.3	25	20	2.5	1.5
7.5	15.2	30	25	2.5	1.5
11	21.7	-	35	4	2.5
15	29.9	-	35	6	4
18.5	36	-	50	6	4
22	41	-	50	10	4
30	55	-	63	10	6

Recommended fuses for 220 - 240 V operating voltage

Nominal motor power		Fusing start current [A]		Connection in mm ²	
[kW]	[A]	Direct	Star/Delta	Contactor supply	Motor S/D
2.2	8.7	20	-	1.5	1.5
4	14.8	25	-	2.5	1.5
5.5	19.6	35	25	4	2.5
7.5	26.4	50	35	6	4
11	38	-	50	6	4
15	51	-	63	10	4
18.5	63	-	80	16	6
22	71	-	80	16	6
30	96	-	125	25	10



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OPERATION

OPERATION

Important Operation Instructions

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Note

Ensure that all persons handling the compressor are familiar with function and operation of the unit.



Wear hearing protection

When working on a running machine, always wear hearing protection.

FIRST COMMISSIONING

Prior to first commissioning, observe the following:

Necessary steps are described on the next page.

- Ensure that cooling air flow is not restricted.
- Check compressor oil level by the oil indicator glass (see page 27).
- Check all connections and retighten if necessary.
- Check if filter cartridge is in place (see "Service and Maintenance").
- Check V-belt tension.
- Connect HP-hose to pipework, storage or filling panel.
- Check if all filling / storage valves are closed.
- Grip filling connector and open filling valve
- Start the compressor by pushing the ON button (ECC Version: key 1).
- Check direction of rotation - see arrow marking near impeller (see page 28).
If the direction of rotation is wrong, immediately stop the compressor by pushing the OFF button and contact an authorised electrician.
- Check oil pressure (if oil pressure gauge is fitted).
- Run compressor unit for about 2 minutes.
- Carefully close the open filling valve.
- Run the compressor up to maximum pressure and check if final pressure switch shuts off the machine. If the final pressure switch does not shut off, switch off the compressor by pressing the OFF button (see chapter "REMEDYING FAULTS").
- Check the compressor unit for any kind of leaks (see "SERVICE AND MAINTENANCE")
- Check the condensate drain valves:
 - Position and fix condensate hoses (use suitable container).
 - Press the blue "Condensate Test" button .
 - Check if air escapes through every single drain hose.
- Stop the compressor by pushing the OFF button (ECC Version: key 0).

Warning



Motor is turning the wrong direction!

Immediately after switching on the compressor, check the direction of rotation.

Depending on the location, the phase sequence of the power line could change the direction.

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FIRST COMMISSIONING

Check Oil Level



Warning

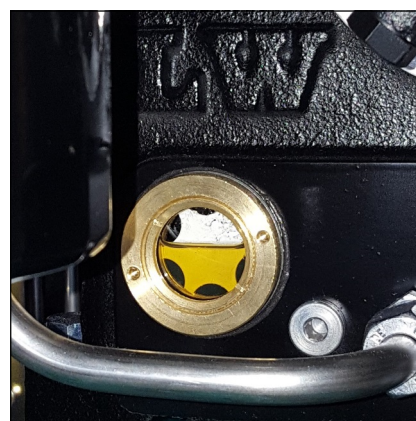
Check oil level daily. Never start the compressor with low oil level.
Lack of lubrication can cause major damage.

Check oil before each operation of the system!

The oil level should be between the middle position and the upper end of the oil indicator glass.

Never start the compressor with low oil level.

Refill new compressor oil at least when the oil level has reached the middle position of the indicator.



Oil level indicator

Check V-Belt Tension

The V-belts could lose tension during transportation.

Check the V-belt tension before starting the compressor.

Tension V-Belt / Correct V-Belt Tension

See chapter "Service and Maintenance" -> "Tension V-belts"

FIRST COMMISSIONING

Check Rotation Direction



Warning!

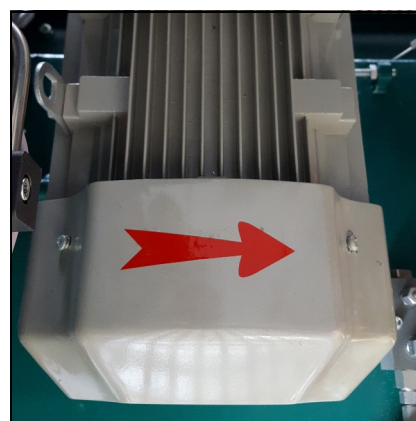
Immediately after switching on the compressor, check direction of rotation.

Before starting the compressor for the first time, check the direction of rotation - see arrow marking near impeller.

If the direction of rotation is wrong, the gear type oil pump would not supply any oil to the guide cylinders and so the guide pistons lack lubrication, which could lead to serious piston / cylinder damage.

Furthermore, cooling air flow will not be sufficient:

- Danger of overheating!



Arrow Marking

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DAILY COMMISSIONING

Prior to daily operation observe the following:

- Ensure cooling air can flow freely.
- Check compressor oil level by the oil sight glass.
- Check if filter cartridge is in place / observe filter cartridge life!
- Ensure toxic-free, pure intake air.

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OPERATION

Filling Procedure

**Caution! Only fill cylinders which:**

- are marked with the test mark and the test stamp of the expert
- have been hydro tested (check last test date)
- are rated for at least the intended filling pressure
- are free of moisture, dust and dirt

**Note**

- The unit shuts down when final pressure is reached.
- Semi Automatic Mode: needs to be restarted manually
 - Automatic Mode: re-starts if restart pressure is reached

1. Close all filling valves.
2. Connect the compressed air cylinders.
3. Open cylinder valves.
4. Start compressor by pressing the ON button.
5. If the filling pressure increases, slowly open the filling valves.
6. Fill compressed air cylinders to the desired pressure, subsequently close the filling valves slowly.
7. Close all filling valves.
8. Vent filling connectors (L&W lever valves are self venting types)
9. Disconnect compressed air cylinders from filling valves.

OPERATION

Switch off compressor Unit

As standard the compressor unit is equipped with a pressure switch which automatically shuts down the system when set pressure is reached.

During filling process, you can turn-off the system at any time by pushing the red button (OFF) or pressing the emergency stop (only in case of emergency!).



Note

After switching off, all intermediate oil / water separators plus the final 0,8 ltr. filter housing will be vented automatically .

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REMEDYING FAULTS

REMEDYING FAULTS

Compressor does not reach final pressure

Cause of fault	Remedy
Connections leaking	Retighten or clean/replace if necessary
Final pressure safety valve leaking	Replace
Pipes / heat exchanger damaged	Replace
Condensate drain valves leaking	Unscrew valves, check sealing surfaces, clean, replace if necessary
Final pressure switch stop unit	Verify settings, replace if necessary
Piston of pneumatic condensate valve seized	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve completely if necessary

Strong Compressor Vibration

Cause of fault	Remedy
V-belt tension too loose	Tension V-belt
Drive motor / Compressor unit loosely	Retighten mounting screws
Anti vibration mounts used up	Replace
Ground not levelled	Ensure a solid and level ground

Flow Rate too Low

Cause of fault	Remedy
Inlet and outlet valves contaminated / defective	Clean, replace if necessary
Cylinder(s), piston(s) or piston ring(s) used up	Replace
V-belt slips	Tension V-belt
See chapter "Final pressure can not be reached"	See chapter "Final pressure can not be reached"

REMEDYING FAULTS

Compressor Overheated

Cause of fault	Remedy
Inlet filter cartridge contaminated	Replace
Ambient temperature too high	Improve room ventilation /
Cooling air inlet and outlet insufficient	Observe minimum distances (see Installation Instructions)
Air intake hose too long	Reduce length of the air intake hose
Air intake hose diameter too small	Use a larger diameter
Wrong compressor rotation direction	Ensure correct phase rotation,
Inlet and outlet valves contaminated / defective	Clean, replace if necessary

Safety Valve Leaks

Cause of fault	Remedy
Inlet and outlet valves of the following pressure stage defective	Clean, replace if necessary
Sinter filter of the following water separator blocked	Replace
Safety valve leaky	Replace

Oil Taste in the Air

Cause of fault	Remedy
Mole carbon filter cartridge saturated	Replace
Compressor oil unsuitable	Use prescribed oil quality
Filter cartridge unsuitable	Use prescribed filter type
Cylinder(s), piston(s) or piston ring(s) defective	Replace

REMEDYING FAULTS

Automatic Condensate Drain Defective

Cause of fault	Remedy
Solenoid coils defective	Replace
Cable / supply cable defective	Repair, replace if necessary
Timer / relais defective	Replace
Sinter filter of pneumatic condensate valve blocked	Replace
Piston of pneumatic condensate valve sticks	Clean pneumatic condensate valve and restore function, check/replace o-rings, replace valve complete if necessary

Condensate Drain Starts before reaching Final Pressure

Cause of fault	Remedy
Pressure stages are not as prescribed, control pressure of pneumatic condensate valve too low	Check corresponding inlet and outlet valve, replace if necessary.
Piston sealing of pneumatic condensate valve contaminated / used up	Clean, replace if necessary
Timer / relais settings not correct	Adjust as prescribed
Timer / relais defective	Replace

Compressor Stops before Final Pressure

Cause of fault	Remedy
Final pressure switch settings not correct	Correct settings
Opening pressure of the pressure maintaining valve too high	Correct settings
Fuse / circuit breaker has tripped Valid only for E models	Check fusing of the power supply / observe regulations
Emergency stop switch has tripped	Unlock emergency stop switch, close compressor housing door correctly

REMEDYING FAULTS

Filter Life not Sufficient

Cause of fault	Remedy
Pressure maintaining valve settings not correct	Adjust as prescribed
Filter cartridge unsuitable	Replace by a prescribed filter cartridge type
Filter cartridge too old	Observe expiration date
Filter cartridge packaging incorrect / damaged / already opened. Filter cartridge already partly saturated before change	Store filter cartridges properly, dispose defective cartridges
Operating temperature too high	Ensure sufficient ventilation
Cylinder(s), piston(s) or piston ring(s) defective	Replace

Oil Consumption too High

Cause of fault	Remedy
Cylinder(s), piston(s) or piston ring(s) defective	Replace
Compressor oil unsuitable	Use prescribed oil quality
Operating temperature too high	Observe prescribed operating temperatures
Oil leak at the compressor block	Tighten corresponding mounting screws, if necessary replace corresponding paper sealing / o-ring / shaft seal



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MAINTENANCE AND SERVICE

MAINTENANCE AND SERVICE

Service, Repair and Maintenance

Carry out service and maintenance work exclusively when the compressor is stopped and depressurised. The unit should be leak-checked regularly. Leaks can be preferably localised by using a leak detector spray (if necessary, brush pipes with soapy water).

We recommend that only authorised L&W service technicians carry out service work on the bearing of the compressor (crankshaft and connecting rods).

We urgently recommend that all maintenance, repair and installation work must only be carried out by trained personnel. This is necessary because all maintenance work can not be explained exactly and detailed in this manual.

Only use authentic L&W spare parts for service work.



Danger

Components under pressure, such as hose ends, can quickly come loose when manipulated and can cause potentially fatal injuries due to the pressure surge. Any work on system parts may only be performed in a pressure-compensated state.



Warning

The use of accessories that have not been tested can lead to death or serious injury or damage to the unit. Only use authentic L&W spare parts for service work.



Warning

Carry out maintenance or service work when the unit is switched off and protected against unexpected restart.



Warning

Risk of burns!

Carry out maintenance or service work when the unit has cooled down.

MAINTENANCE AND SERVICE

Daily before taking it into Operation

Maintenance work	Type	Quantity	Order No.
Check oil level	-	-	000001
Check condition of all high pressure hoses	-	-	-
Check filter cartridge lifetime	-	-	-
Operate unit to final pressure and check function of final pressure switch	-	-	-

At 25 Operation Hours

Maintenance work	Type	Quantity	Order No.
Oil change	-	2,9	000001
Replace oil filter cartridge	-	1	009446

Every 3 Months or as Required

Maintenance work	Type	Quantity	Order No.
Check/Retorque all connections and bolts Drain final filter housing in regular intervals, in dependance to the amount of liquids	-	-	-
Open solenoid valve at the 2.3ltr filter housing, drain condensate if necessary	-	-	-

MAINTENANCE AND SERVICE

Annually

Maintenance work	Type	Quantity	Order No.
Oil change, if less than 1000 operating hours	-	2.9	000001
Replace Oil Filter Cartridge, if less than 1000 operating hours	-	1	009446
Check V-belt tension and condition	LW 570 E II (50Hz)	2	001413
	LW 570 E II (60Hz)	2	002878
Check opening pressure of final safety valve	-	-	-
Clean coolers	-	-	-
Clean all oil/water separators, if less than 500 operating hours	-	-	-
Service intake filter (depends on condition - if less than 500 operating hours)	-	-	-
Check all connections for leakage	-	-	-

Every 500 Operating Hours

Maintenance work	Type	Quantity	Order No.
Change intake filter *	-	1	000170
Check pressure maintaining/non-return valve	-	-	-
Check V-belt tension and condition	LW 570 E II (50Hz)	2	001413
	LW 570 E II (60Hz)	2	002878



* Note

Article is part of our 1000h, 2000h and 4000h service kits.

MAINTENANCE AND SERVICE

Every 1000 Operating Hours (Latest in 5 years)

A

Maintenance work	Type	Quantity	Order No.
Replace sintered metal filter element of water separators	1 / 2 / 3 Stage	3	000173
Replace o-rings of water separators	1 / 2 / 3 Stage	9	001272
Replace sintered metal filter of water separators and condensate-stop-valve version 1	-	2	000188
Replace sintered metal filter of pneumatic condensate valve and condensate-stop-valve v2	-	4	002914
Replace oil sieve	-	1	009545
Replace oil pump cover gasket	-	1	009546
Replace Oil Filter Cartridge	-	1	009446
Oil change	-	2,9	000001
Replace o-rings of the final filter housing	-	2	001287
Replace back-up rings of the final filter housing	-	2	001285
Replace o-ring of the 0.8 ltr. Prefilter	-	1	004221
Replace back-up rings of the 0.8 ltr. Prefilter	-	1	004222
Replace Filter water separator 0.8 Ltr	-	1	003980
Replace o-ring, condensate-stop-valve	-	2	001264
Replace o-ring, condensate-stop-valve housing	-	1	006382
Replace sintered metal filter of solenoid valve 350bar	-	1	003159
Replace Filter Condensate Catch Tank	-	1	006462
Replace o-ring Filter Condensate Catch Tank	-	1	002152
Replace intake filter	-	1	000170



Note

All stated quantities are parts of our 1000h, 2000h and 4000h service kits. You can find an overview on page Service Kits.

MAINTENANCE AND SERVICE

Every 2000 Operating Hours (Latest in 10 years)

Maintenance work	Type	Quantity	Order No.
Replace all inlet and outlet valves incl. gaskets	1st stage	1	000369
	2nd stage	1	000256
	3rd stage	1	010346
	4th stage	1	010347
	Upper gasket 1st	1	000349
	Upper gasket 2nd	1	000254
	Lower gasket 1st	1	000350
	Lower gasket 2nd	1	003492



Note

All stated quantities are parts of our 2000h and 4000h service kits. You can find an overview on page Service Kits.

Every 4000 Operating Hours (Latest in 20 years)

Maintenance work	Type	Quantity	Order No.
Replace shaft seal	-	1	008873
Replace o-ring shaft seal cover	-	1	008877
Replace needle bearings for conrod 2nd, 3rd and 4th stage	-	3	003281
Replace o-ring Cylinder flange	-	3	008874



Note

All stated quantities are parts of our 4000h service kits. You can find an overview on page Service Kits.

MAINTENANCE AND SERVICE

Service Kits

The service kits contain parts for maintenance according to the factory requirements.

The use of the service kits ensures that all required parts are ordered and replaced and gives assurance that all parts are included in the order. Depending on the model and interval, the service kits include parts such as O-Rings, Sinter Filter, Inlet Filter, Silencers, In-&Outlet Valve, Valve Seals and Compressor oil.



Service Kits

Service Kits LW 570 E II

Compressor	Operating Hours	Order No.
LW 570 E II	1000 h	010013
LW 570 E II	2000 h	010429
LW 570 E II	4000 h	010355



Note

V-belts are not included in our 1000h, 2000h and 4000h service kits.

MAINTENANCE AND SERVICE

Tension V-Belt

Tension V-belt as follows:

- Loose nuts (A)
- Loose lock nuts (B)
- Loose adjusting screw (D)
- Tension / relieve V-belt with tensioning screw (C)
- Align the engine with adjusting screw (D)
- Tighten nuts (A)
- Tighten lock nuts (B)

Tension V-belt

Turn tensioning screw (C) clockwise

Relieve V-belt

Turn tensioning screw (C) anticlockwise

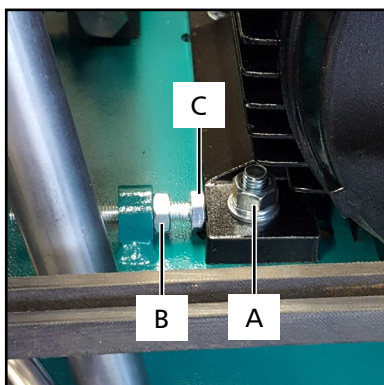


Fig. 1

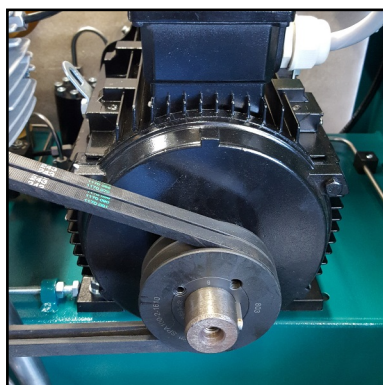


Fig. 2

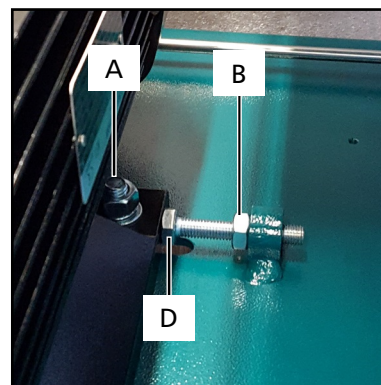


Fig. 3

Correct V-Belt Tension

Do not tension V-belt too tight. This damages bearings of compressor and motor. The V-belt should only be tensioned until there is no noise caused by slipping during start.

We recommend using a V-belt tension gauge.

Settings

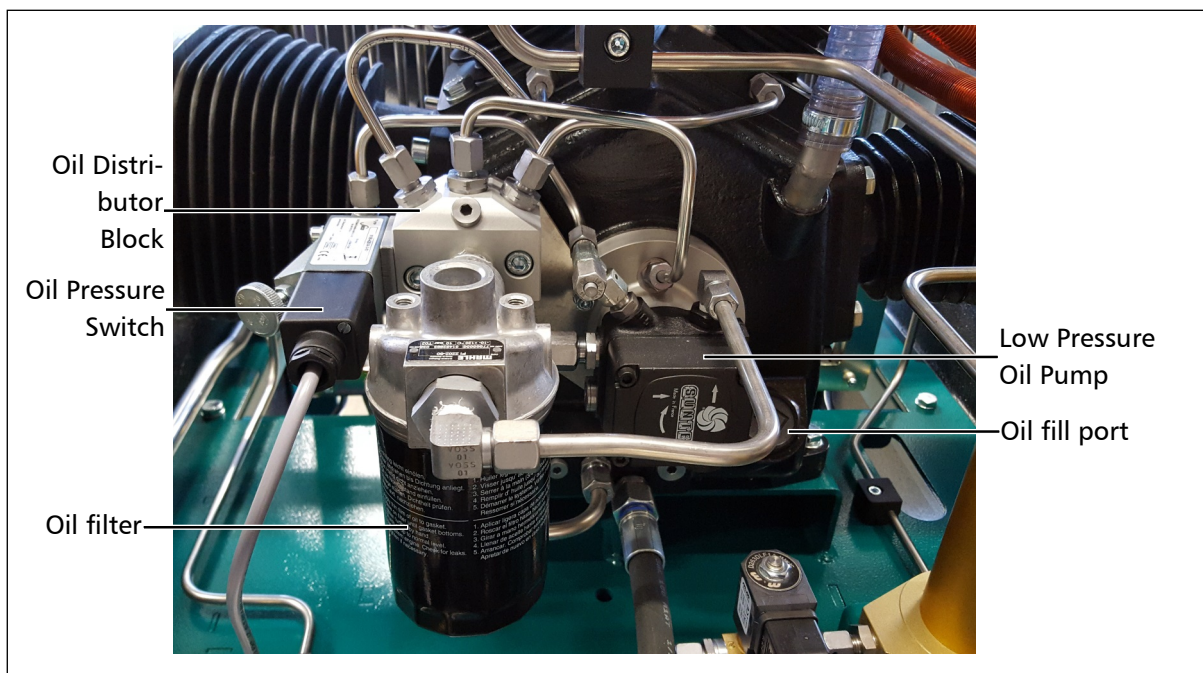
Motor Type	Initial Installation	Operation after running in
Electric motors 50Hz	500 N	400 N
Electric motors 60Hz	400 N	300 N

MAINTENANCE AND SERVICE

Compressor Lubrication

Main bearings (oil pump side), conrod big end bearings and guide cylinders of 3rd and 4th stages are all lubricated by a directly driven, low pressure oil pump (gear type).

Additionally oil spray is used to lubricate the main bearing (flywheel side), plus conrods and cylinders of 1st, 2nd, 3rd and 4th stage.



Lubricating System

Check Oil Level



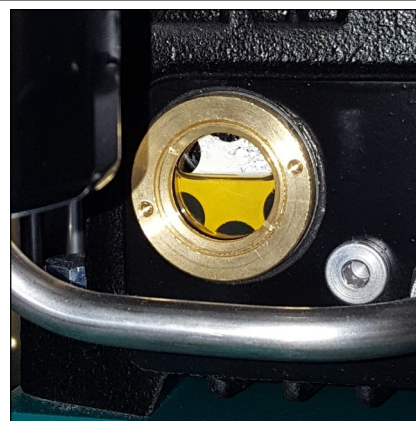
Warning

Check oil level daily. Never start the compressor with a too low oil level. Risk of accidental loss, destruction or deterioration.

Check oil before each operation of the system!

The oil level should be between the middle and upper end of the oil sight glass. Never start the compressor with a too low oil level.

Refill new compressor oil at least when the oil level reached the middle of the indicated area.



Oil sight glass

MAINTENANCE AND SERVICE

Oil Change



Note

We recommend oil change at least once a year - depending on total operating hours.

Oil change as follows:

- Run compressor warm for approx. 2 min.
- Switch off and vent compressor. Secure against restarting
- Place a suitable oil drain tray under the drain hose and oil filter.
- Open carefully oil drain valve and drain oil completely.
- Close oil drain valve.
- Change oil filter cartridge with a suitable oil filter key (Part number 009728)
Pre-fill the new oil filter cartridge with 400 ml synthetic compressor oil
- Loose oil fill port with an appropriate adjustable wrench (AF 0-40 mm) and unscrew manually.
- Fill oil by using a funnel.
- Check oil level. The oil level should be between the middle and upper end of the oil sight glass.
- Screw oil fill port manually in and tighten with the adjustable wrench.

The oil change is now completed.

Maintenance Intervals

- First oil- and oil filter change after 25 operating hours (total hours).
- All further changes after each 1,000 operating hours.

Oil and Oil Capacity

Approx. 2,900 ml synthetic compressor oil is necessary for one oil change. Only use synthetic compressor oil which is recommended as suitable from L&W.

MAINTENANCE AND SERVICE

Oil Sieve Change

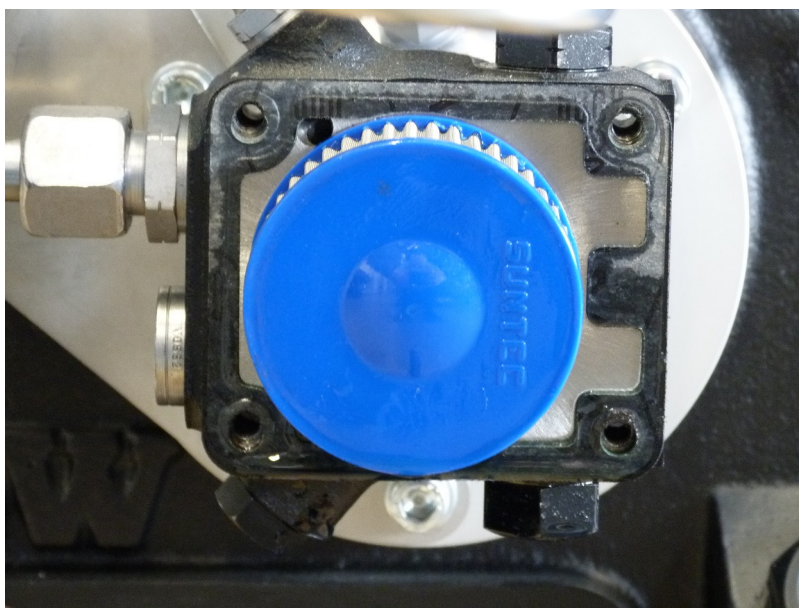
Oil sieve change as follows:

- Loose cover screws (4 pcs).
- Remove cover, cover gasket and oil sieve.
- Clean oil sieve with petroleum-ether or replace the defective oil sieve.
- Inset oil sieve
- Replace cover gasket.
- Cover gasket with oil before putting it in place (Take care of the installation direction).
- Remount the cover with the 4 cover screws. Tightening torque: 4.5 - 8 N.

The oil sieve change is now completed.

Maintenance Intervals

- We recommend cleaning or replacing the oil sieve every 1,000 working hours.
- 009545 - Oil sieve + 009546 - oil pump cover gasket



Correct oil sieve mounting direction

MAINTENANCE AND SERVICE

Final Pressure Switch



Note

Do not adjust the final pressure switch to the safety valve pressure. The final pressure switch has to be adjusted to min. 10 bar below the safety valve pressure. Otherwise, the safety valve can open during operation. This considerably reduces the life of the safety valve.

The pressure switch shuts off the compressor automatically when the selected final pressure is reached. The final pressure switch is already adjusted to the corresponding cut-out pressure.

The pressure can be adjusted with the upper adjusting screw as follows:

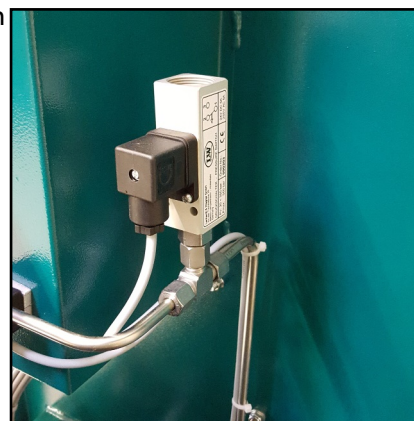
Increasing cut-out pressure:

Turn the adjusting screw clockwise

Reducing cut-out pressure:

Turn the adjusting screw anti-clockwise

Adjust the pressure switch in steps of a quarter turn. Restart the compressor after every adjustment step to verify the actual cut-out pressure.



Final pressure switch

Example Settings:

Safety valve	Max. Operating Pressure
225 bar	215 bar
250 bar	240 bar
330 bar	320 bar

MAINTENANCE AND SERVICE

Automatic Condensation Dump System



Note

The collected condensate can contain oil and has to be disposed according to regulations.

The LW 570 ES II comes as standard with an automatic condensation dump system. Solenoids drain all condensate separators every 15 minutes.

To test the system, press the blue condensate test drain button on the operating panel.

Oil / Water Separators

Condensate is separated after every stage of compression. All four oil / water separators are equipped with electronic timer controlled solenoids. The timer is located in the switch box and activates the dump valves about every 15 minutes.

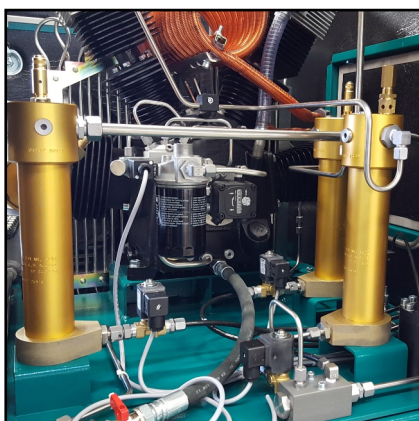
The condensate drains through the black plastic hoses into the 10 liter condensate catch tank.

The drain noise can be kept to a minimum by using a silencer.

Maintenance Intervals

We recommend to clean oil and water separators every 500 operating hours or at least once a year, to check for corrosion damage and to replace o-rings if necessary.

All oil / water separators have an integrated sinter filter which has to be replaced every 1,000 operating hours.



Oil / water separators 1st, 2nd and 3rd stage



Condensate Catch Tank 10 Litre

MAINTENANCE AND SERVICE

Oil / Water Separators 1st, 2nd and 3rd Stage - Maintenance



Note

Clean all parts thoroughly before assembly.

Maintenance / cleaning of oil / water separators 2nd stage as follows:

- Loose pipes and mounting screw
- Remove oil / water separator
- Unscrew and remove filter top (Fig. 1)
- Loose nut of separator top (Fig. 2)
- Change sinter filter (Fig. 3)
- Reassemble all parts and tighten nut
- *(Only for oil separator 3rd stage)*
Pull the condensate stop valve out of the filter housing by using threaded rod
- Change o-ring, previously grease new o-ring (Page 51, Fig. 4).
- Push the condensate stop valve into the filter housing by using a threaded rod
- Change o-ring on the top of the filter housing, previously grease new o-ring (Page 51, Fig. 5)
- Place separator top and tighten
- Remove the base ring (Page 51, Fig. 6)
- Change o-rings, previously grease new o-rings (Page 51, Fig. 7)
- Remove the connection of the base ring and change the sinter filter (Page 51, Fig. 8)
- Reassemble the connection
- Mount the base ring
- Mount oil / water separator
- Tighten pipes and mounting screw

The oil / water separator maintenance is now completed.

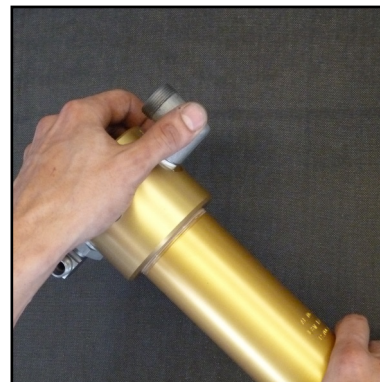


Fig. 1 - Unscrew and remove filter top

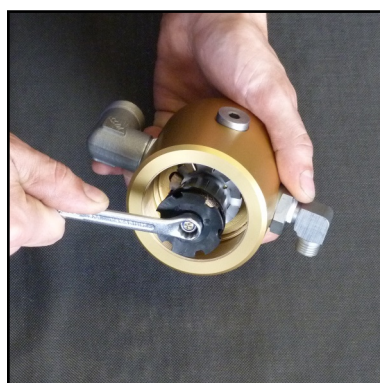


Fig. 2 - Loose nut at the separator top

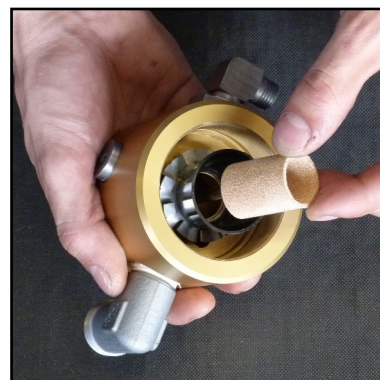


Fig. 3 - Change sinter filter

MAINTENANCE AND SERVICE

Oil / Water Separators 1st, 2nd and 3rd Stage - Maintenance - continued from previous page

A



Abb. 4 - Change o-ring



Abb. 5 - Change o-ring

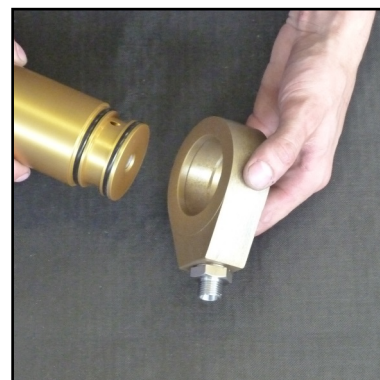


Abb. 6 - Remove the base ring



Abb. 7 - Change o-rings



Abb. 8 - Change sinter filter

MAINTENANCE AND SERVICE

Condensate Stop Valve - Maintenance



Note

Clean all parts thoroughly before assembly.

Change/clean condensate stop valve as follows:

- Loose pipes and mounting screws.
- Remove condensate stop valve housing.
- Remove allen bolts and pull off the cover by screwing two allen bolts into the threaded holes (Fig. 2).
- Pull the condensate stop valve out of the filter housing by using a threaded rod
- Change o-ring, previously grease new o-ring (Fig. 3).
- Push the condensate stop valve into the filter housing by using a threaded rod.
- Change o-ring of the cover, previously grease new o-ring (Fig. 4).
- Mount the cover, tighten the allen bolts crosswise.
- Remove the connection on the cover ring and change the sinter filter (*version 1 non threaded version & version 2 threaded version*) (Fig. 5).
- Reassemble the connection
- Mount condensate valve housing.
- Tighten mounting screws and pipes

The oil / water separator maintenance is now completed.



Fig. 1 - Condensate stop valve housing

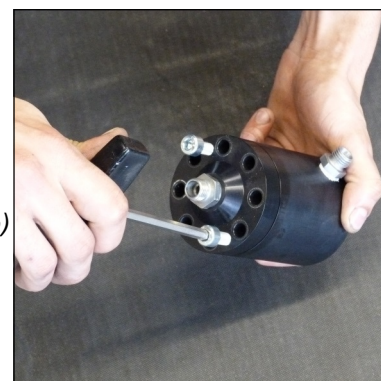


Fig. 2 - Remove the cover

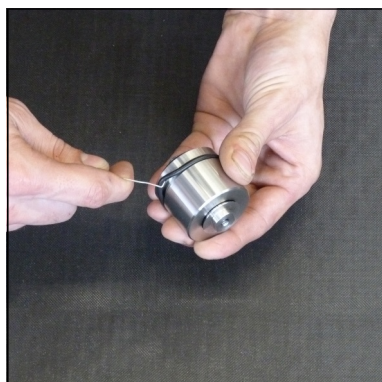


Abb. 3 - O-Ring wechseln
(Kondensat-Stopp-Ventil)



Abb. 4 - O-Ring wechseln (Deckel
Kondensat-Stopp-Ventil)



Abb. 5 - Sinterfilter wechseln

MAINTENANCE AND SERVICE

Pneumatic Condensate Valve - Maintenance



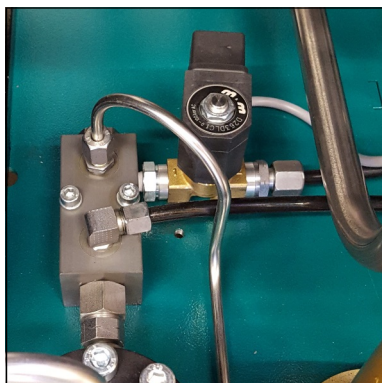
Note

Clean all parts thoroughly before assembly.

Pneumatic condensate valve change as follows:

- Loose pipes and mounting screws
- Remove pneumatic condensate valve
- Loose connection (Fig. 2)
- Change sinter filter (Fig. 3)
- Tighten connection
- Mount pneumatic condensate valve
- Tighten pipes and mounting screws

Pneumatic condensate valve maintenance is now completed.



Pneumatic Condensate Valve

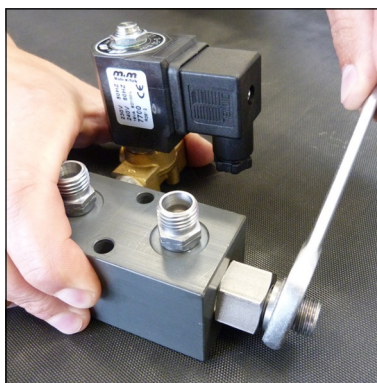


Fig. 2 - Loose connection

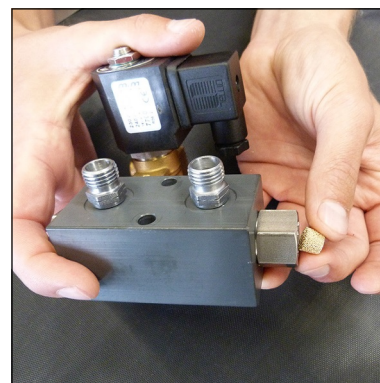


Fig. 3 - Change sinter filter

MAINTENANCE AND SERVICE

Filter Housing 2.3 ltr

The mole carbon filter housing is installed at the right hand side of the front panel.

Inside the filter housing a jet blows air on to the wall of the housing. Condensation water and oil are led by centrifugal force to the bottom of the housing. Air flows through the mole carbon filter cartridge, which purifies the air from residual moisture and odours. The manual condensate drain valve needs to be opened if a drain is necessary and before filter cartridge change.

Filter Cartridge 2.3 ltr

The high-pressure compressor is equipped with an integrated breathing air purification system. Air is compressed up to 350 bar, dried and odour- and tasteless purified. Oil residues are bounded. The breathing air filter cartridge consists of a molecular sieve and activated-carbon filter.

Cartridge capacity: approx. 2.3 ltr

All breathing air filter cartridges are vacuum sealed.

We recommend unpacking the filter cartridges just before installation. Filter cartridges which are exposed too long could be saturated with moisture and become unusable.

Maintenance Intervals

The life of the filter cardridge is substantially depend on the operating temperature, from the state of wear of the compressor, of the filter size and the operating pressure.

We recommend to monitor the state of the filter.

Pre-Filter 0.8 ltr

In particle filter particles are filtererd out up to a size of 10 μm . The pre-filter is separating water before the air enters final filter housing wich is extending the lifetime of the filter cartridge.



Filterhousing 2.3l, pressure maintaining non return valve and filter unit 0,8l with safety valve

A

MAINTENANCE AND SERVICE

Filter Cartridge Replacement

Filter cartridge change as follows:

- Open the condensate valve of the final filter housing until it's depressurized (Fig.1)
- Unscrew filter housing cover by using the special filter tool (Fig.2)
- Place the T-piece end of the filter tool in the recess of the filter cartridge (Fig.3)
- Unscrew the filter cartridge anti-clockwise and pull the cartridge out of the housing (Fig.4)
- Open the packing of the new filter cartridge and place it with the filter tool in the filter housing
- Screw the new filter cartridge hand tight in by using the filter tool
- Screw the cover of the filter housing first manually in
- After it has been completely screwed in, turn cover anticlockwise for 90°. This avoids tightening of the cover due to vibration

The filter cartridge change is now completed.



Fig. 1 - Drain tap



Fig. 2 - Unscrew the filter housing cover.



Fig. 3 - Place the T-piece end of the filter key in the top of the filter cartridge.



Fig. 4 - Pull the cartridge out of the housing.



Note

Ensure that the old filter cartridge is disposed correctly at an approved waste point.

MAINTENANCE AND SERVICE

Filter Housing - Maintenance



Note

Clean all parts thoroughly before assembly.

Filter housing maintenance as follows:

- Open Filter Cover (Fig.1)
- Change o-ring and back-up ring, previously grease both (Fig.2)
- Grease filter cover thread and close

Dismount filter housing

- Loose pipes and nuts (Fig.3)
- Remove filter housing
- Dismount filter housing base
- Change o-ring and back-up ring, previously grease both (Fig.4)
- Screw filter base tight in

Mount filter housing

- Connect pipe connections and tighten
- Adjust holding clamp and tighten nuts.

The filter housing maintenance is now completed.

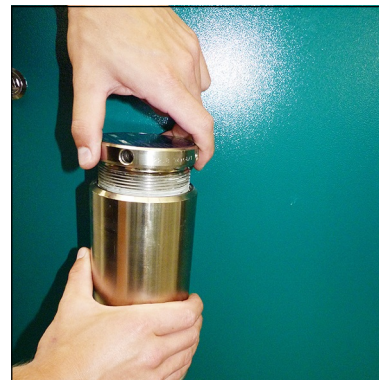


Fig. 1 - Open Filter cover



Fig. 2 - Change o-ring and back-up rings



Fig. 3 - Loose pipe connections and nuts



Fig. 4 - Change o-ring and back-up rings

MAINTENANCE AND SERVICE

0.8 ltr Filter Element Change

Filter element change as follows:

- Vent 0.8 ltr filter housing.
- Loosen pipes and nuts (Fig. 1 a. 2)
- Remove complete pre-filter housing.
- Open pre-filter cover (Fig. 3).
- Change the filter element (stuck in filter cover) (Fig. 4).
- Change filter element, previously grease new o-ring .
- Grease thread of filter cover, o-ring and back-up ring.
- Reassemble pre-filter cover and filter housing. Note the correct position of the filter back-up!
- Connect pipes and tighten.
- Adjust holding clamp and tighten nuts

The filter element change is now completed.



Note

Ensure that the old filter element is disposed correctly at an approved waste point.



Fig. 1 - Loosen pipes and nuts

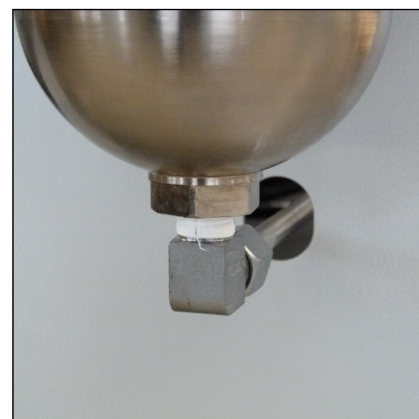


Fig. 2 - Loosen pipes and nuts

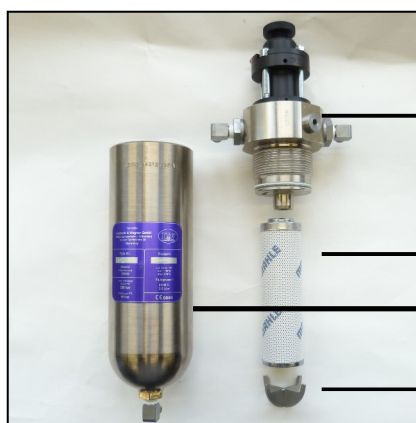


Fig. 4 - 0.8ltr pre-filter parts

Pre-filter cover c/w safety valve, o-ring, back-up ring and connections

Filter element

Pre-filter housing

Filter back-up



Fig. 3 - Open pre-filter cover

MAINTENANCE AND SERVICE

0.8 ltr Pre-Filter Housing - Maintenance



Note

Clean all parts thoroughly before assembly.

Pre-filter housing maintenance as follows:

Dismount pre-filter housing

- Loosen pipes and nuts
- Remove pre-filter housing

Pre-filter housing maintenance

- Open pre-filter cover
- Change o-ring and back-up ring, previously grease both
- Grease thread of filter cover and reassemble pre-filter cover and filter housing

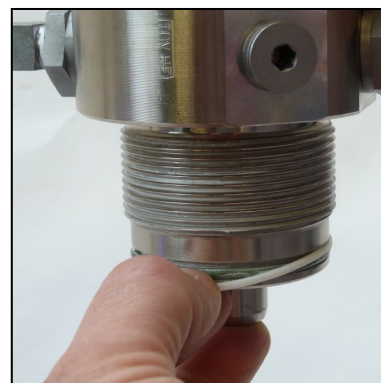


Fig. 1 - Change o-ring and back-up ring

Install pre-filter housing

- Connect pipes and tighten.
- Adjust holding clamp and tighten nuts

The pre-filter housing maintenance is now completed.



Caution

If an air cooler is used, make sure the safety valve is positioned in front of the Air Cooler.

MAINTENANCE AND SERVICE

Inlet Filters



Note

Dirty filters make intaking air difficult and reduce delivery capacity. Risk of compressor overheating.

A micro filter cartridge is used as an air inlet filter. Check air inlet filter regularly or replace if necessary. Defective air inlet filters should be immediately replaced.

Maintenance Intervals

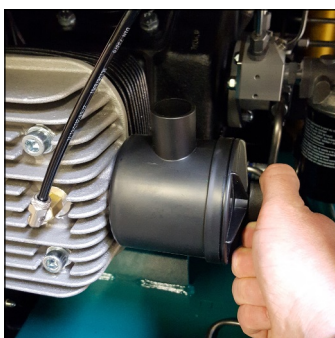
We recommend that the filter cartridge should be replaced every 1,000 working hours (depending on pollution grade).

Inlet Filter Cartridge Change

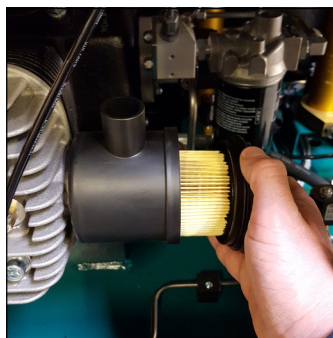
Inlet filter cartridge change as follows:

- Loose nut (Fig.1)
- Remove cover and replace filter cartridge by a new one (Fig.2)
- Assemble intake filter
- Tighten nut

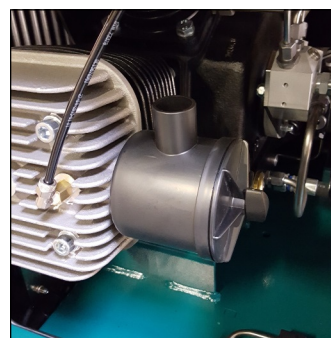
The inlet filter cartridge change is now completed.



(Fig.1) Loose nut



(Fig.2) Remove cover and replace filter cartridge



(Fig.3) Mount the intake filter

MAINTENANCE AND SERVICE

Cylinder Heads and Valves

In- / outlet valves of the specific compressor stages are located between valve head and cylinder. Outlet valves open while piston upstroke or compression stroke, inlet valves open while downstroke.

Valves are subject to normal wear and tear and have to be replaced at certain intervals (depending on specific operating conditions). Dismount valve heads to change valves. The three valves are combined inlet and outlet valves. The first and second stage valves are plate valves. The third and fourth stage contains a spring operated piston which acts inside a bronze cylinder.



Valve head 3rd stage

Maintenance Intervals

All valves should be replaced after 2,000 working hours due to normal wear and tear. To replace valves the cylinder heads have to be removed. There are no special tools required to replace these valves.

Available Special Tools

Special tools are not necessary for dismounting inlet and outlet valves but make work easier.

Order number: 006847



Special tool

MAINTENANCE AND SERVICE

Replace In- / Outlet Valves 1st and 2nd Stage



Note

The figures of the parts can differ due to the different stages.

Change in- / outlet valves 1st and 2nd stage as follows:

Remove in- / outlet valve

- Loose pipes
- Loose valve head screws (Fig. 1)
- Remove valve head
- Pull out inlet and outlet valve (Fig. 2). CAUTION: Observe that the lower copper valve ring is also pulled out. (It can still stick inside the cylinder)
- Check valve head if defective

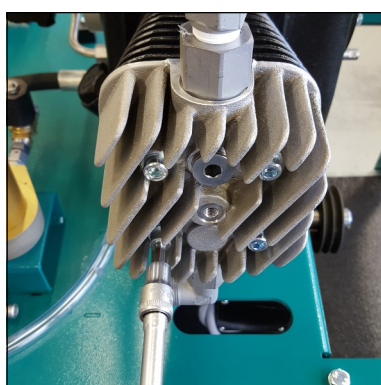


Fig. 1 - Loose valve head screws

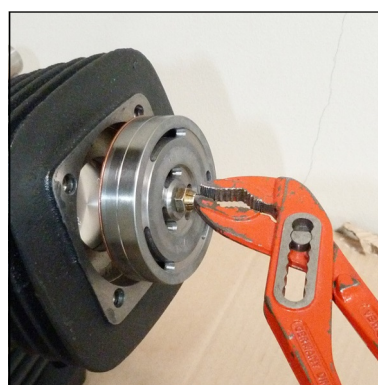


Fig. 2 - Pull out inlet and outlet valve

Install in- / outlet valve - see following page

MAINTENANCE AND SERVICE

Replace In- / Outlet Valves 1st and 2nd Stage - Continued from previous Page

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Caution

The exact alignment of upper and lower valve gasket is very important. In- / outlet channels have to be exactly centred. Do not turn in- / outlet valve after insertion. The copper valve ring could cover outlet channels.

Install In- / Outlet Valve

- Grease the lower valve gasket slightly and place on the new in- / outlet valve.
CAUTION: Observe correct copper valve ring position (centre in- / outlet channels).
- Place the new in- / outlet valve straightly into the cylinder (Fig. 3).
CAUTION: Do not turn the in- / outlet valve inside the cylinder! The copper valve ring could cover outlet channels!
- Place the upper valve gasket on the in- / outlet valve.
CAUTION: Observe the correct paper gasket position (centre in- / outlet channels). (Fig. 4)
Note: Valve head screws can be inserted into the valve head to secure the upper valve gasket.
- Refit the valve head and tighten the valve head screws crosswise.

Starting torques:

1. nd Stage 45 Nm
2. nd Stage 25 Nm

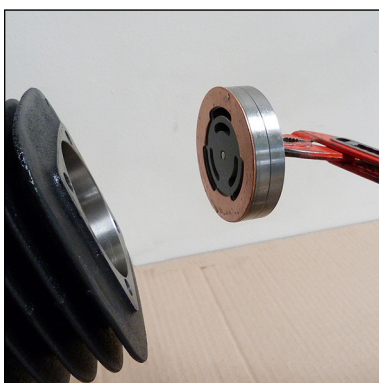


Fig. 3 - Place new inlet and outlet valve straightly into cylinder

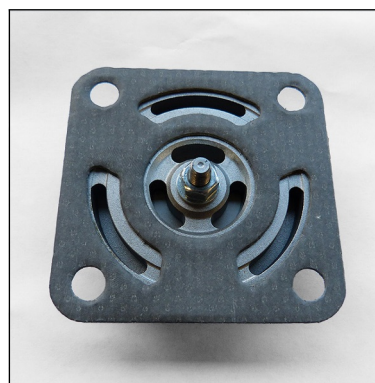


Fig. 4 - Ensure the correct mounting position of the paper gasket

The replacement inlet and outlet valves 1st and 2nd stage is now completed.

MAINTENANCE AND SERVICE

Replace In- / Outlet Valves 3rd and 4th Stage



Note

The figures of the parts can differ due to the different stages.

Replacement in- / outlet valves as follows:

- Loose pipes
- Loose valve head screws (Fig. 1)
- Remove lower valve gasket (Fig. 2)
- Dismount in- / outlet valve (Fig. 3). Observe that the upper valve gasket is also pulled out. (It can still stick inside the cylinder head)
- Check valve head if defective (check centre pin)
- Mount valve gasket on in- / outlet valve.
CAUTION: Ensure correct mounting position of the upper valve gasket (Fig. 4).
- Insert new in- / outlet valve into valve head.
CAUTION: Observe correct position between valve centre hole and valve head centre pin
- Place lower valve gasket
- Place valve head with the new in- / outlet valve. Tighten valve head screws crosswise (tightening torque 25 Nm)

Replacement inlet and outlet valves complete.



Fig. 1 - Loose valve head screws



Fig. 2 - Remove lower valve gasket

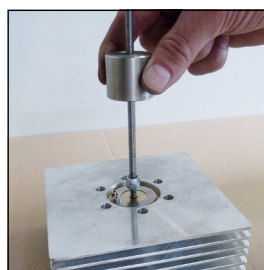


Fig. 3 - Remove in- / outlet valve



Fig. 4 - Ensure correct mounting position of the upper valve gasket

MAINTENANCE AND SERVICE

Replace Piston Rings and Needle Bearings of the 2nd, 3rd and 4th Stage

Replace piston rings and needle bearings of 2nd, 3rd and 4th stage as follows:

- Remove in- & outlet pipework
- Remove valve head bolts
- Remove valve head
- Remove lower valve gasket (see "replace in- / outlet valves 2nd & 3rd stage")
- Check condition of valve head
- Remove flange nuts of compression cylinder
- Take off compression cylinder and o-ring
- Turn crankshaft until piston is on TDC position
- Remove piston rings
- Fit piston rings in accordance to drawing "piston 2nd / 3rd stage" and lubricate by using compressor oil.
- *Remove cylinder flange bolts (only necessary small end bearing needs to be replaced)*
- *Take-off guide cylinder*
- *Remove O-ring*
- *Clean sealing surfaces*
- *Remove circlips and piston pin, take-off piston*
- *Remove small end bearing by using L&W special tool (Part number: 006663 / 005456)*
- *Fit new small end bearing by using special tool , lubricate bearing*
- *Lubricate piston pin bore*
- *Fit piston to conrod, secure piston pin by circlips*
- *Lubricate and fit O-ring to guide cylinder*
- *Refit guide cylinder*
- *Tighten flange bolts crosswise*
- Lubricate and fit O-ring to compression cylinder
- Lubricate piston skirt
- Compress piston rings by using L&W special tool and pipe wrench. Refit compression cylinder



Fig. 1 - take off compression cylinder

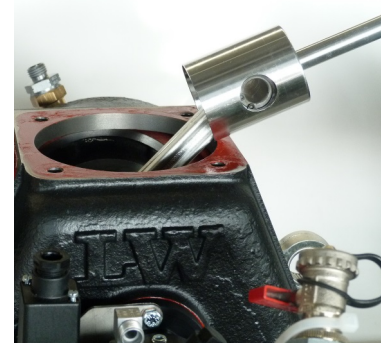


Fig. 2 - Piston 3rd Stage

MAINTENANCE AND SERVICE

Change Piston Rings and Needle Bearings of the 2nd, 3rd and 4th Stage - Continue

- Fit washers and nuts, tighten crosswise

See "In- / outlet valves 2nd and 3rd stage" for further instructions



Fig. 1 - Fit Circlip

L&W special tool

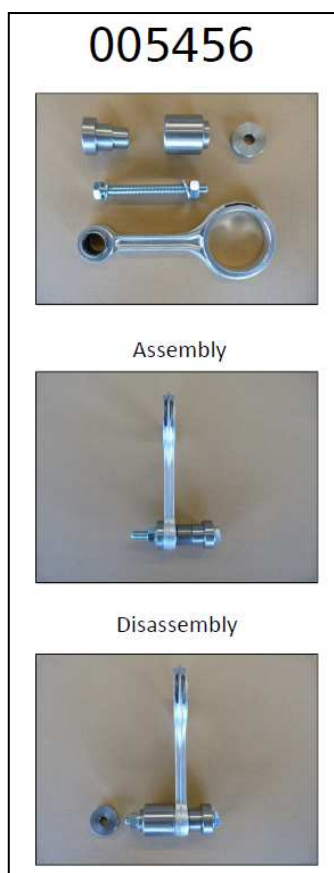


Fig. 2 - L&W special tool for needle bearing 005456

MAINTENANCE AND SERVICE

Safety Valves

Every pressure stage is equipped with a separate over pressure safety valve. Safety Valves avoid a non permissible high pressure at the specific pressure stages and limit maximum operation pressure of the compressor.

Safety valves are adjusted to:

- 1st Stage: 8 bar
- 2nd Stage: 22 bar
- 3rd Stage: 90 bar
- 4th Stage: max. final pressure

The adjusted blow-off pressure [bar] of the safety valves is indicated on their housings.

All safety valves are factory sealed with special L&W safety seals to avoid manipulation of the limit value settings.

Safety valves with removed seals have to be immediately checked for the prescribed settings and replaced if necessary.

The safety valve of the final stage is furthermore equipped with a knurled screw to be activated once.

Turning the knurled screw clockwise could vent the valve completely and therefore the final filter housing.

During normal operation conditions, the knurled screw has to be turned anti-clockwise up to the upper stop. An integrated circlip avoids complete unscrewing.

If a safety valve blows off, it indicates problems with either inlet or outlet valve of the following stage.



Safety valve 1st stage



Safety valve 2nd and 3rd stage



Safety valve 4th stage



Note

Replace defective safety valves immediately!

MAINTENANCE AND SERVICE

Pressure Maintaining / Non Return Valve



Note

If the adjusted opening pressure of the pressure maintaining valve is higher than the final pressure of the compressor, the final pressure safety valve blows off before pressure maintaining valve opens (final pressure = 0 bar). When valve settings are not clear (e.g. after disassembly / repair), start the adjustment with a low basic setting (turn adjusting screw approx. 3 times in).

A pressure maintaining / non return valve is installed after the filter housing. It maintains a pressure of at least 150-180 bar inside the filter housing - this optimises filter efficiency.

Pressure Maintaining Valve

The pressure maintaining valve drains a large part of the water content of the compressed air mechanically by ensuring the minimum outlet pressure. This guarantees optimal drying and purification of the breathing air.

After starting the compressor, the pressure inside the final filter housing constantly increases. The pressure maintaining valve prevents the compressed air from blowing off (final pressure gauge = 0 bar).

When the adjusted opening pressure is reached (150 and 180 bar), the purified compressed air flows via pressure maintaining and non return valve to the filling valve.

The value of the opening pressure of the pressure maintaining valve can be read at the final pressure gauge. When opening pressure is reached, the pressure gauge value increases within a few seconds.



Pressure maintaining/non-return valve

MAINTENANCE AND SERVICE

Safety Valve Test



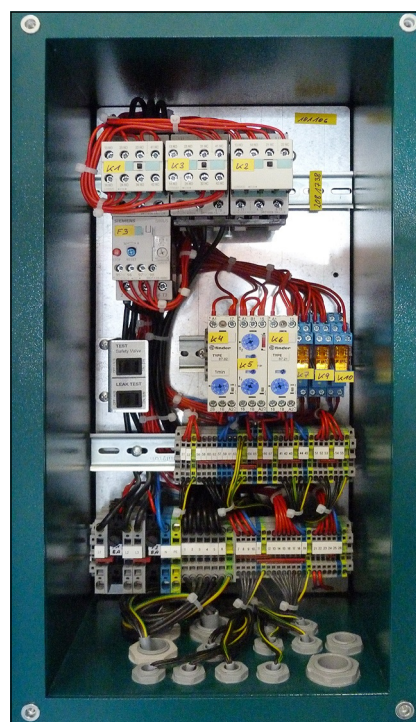
Note

Do not fill any tank during test phase!

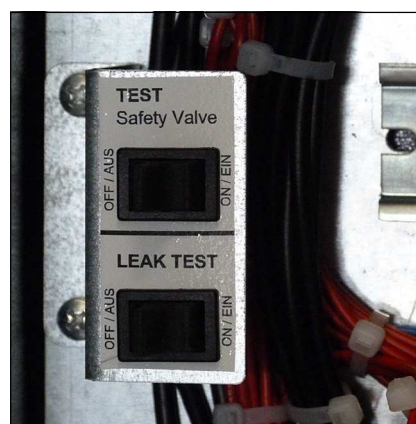
Safety valve test as follows:

- Disconnect compressor from the electrical power supply and protect against unexpected restart
- Open the cover of the switch box
- Switch on the "Test Safety Valve" switch (pressure switch will be deactivated!)
- Close the cover of the switch box
- Connect the compressor to the electrical power supply
- Close filling valves
- Start the compressor
- Watch the final pressure gauge. The safety valve should open when reaching working pressure of the compressor. If not, switch off the unit and take out of service until the safety valve has been replaced
- Switch off the compressor (Compressor vented)
- Disconnect the compressor from the electrical power supply and protect against unexpected restart
- Open the cover of the switch box
- Switch off the "Test Safety Valve" switch (pressure switch will be activated!)
- Close the cover of the switch box
- Connect the compressor to the electrical power supply

The safety valve test is now completed.



Switch box



Safety valve test switch (up)

MAINTENANCE AND SERVICE

Leak Test



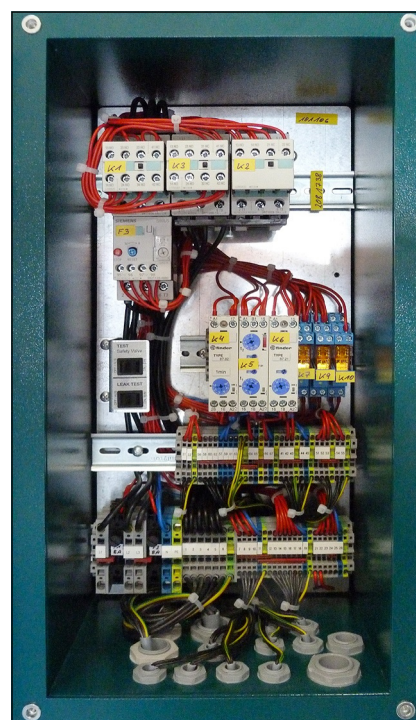
Note

Do not fill any tank during test phase!

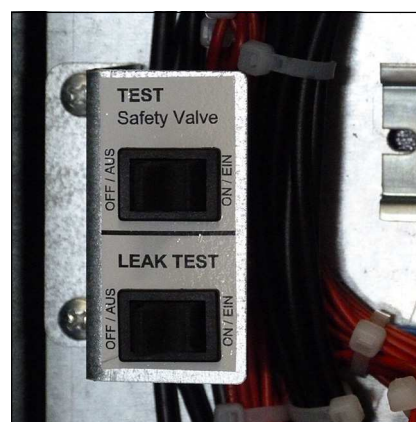
Leak test as follows:

- Disconnect the compressor from the electrical power supply and protect against unexpected restart
- Open the cover of the switch box
- Switch on the leak test switch (solenoid valves will be deactivated!)
- Close the cover of the switch box
- Connect the compressor to the electrical power supply
- Close filling valves
- Start the compressor
- Switch off the compressor at a pressure of approx. 150 bar
- Verify the compressor for release noises. (A slight hiss of the air inlet filter nozzle can be ignored). If release noises occur, localise blow off position(s)
- Switch off the compressor
- Disconnect the compressor from the electrical power supply and protect against unexpected restart
- Open the cover of the switch box
- Switch off the leak test switch (solenoids will be activated!)
- Close the cover of the switch box
- Connect the compressor to the electrical power supply (Compressor vented)

The leak test is now completed.



Switch box



Leak test switch (down)

MAINTENANCE AND SERVICE

Pressure Vessel Test

According to the German Industrial Safety Ordinance 2015, pressure equipment is subject to regular inspection.

Subject: pressure equipment with a product permissible operating pressure [bar] x content volume [litres] from 200 up to 1000.

Example: Filter housing 1.7 l

Maximum operating pressure: 350 bar

Content volume: 1.7 litres

$350 \text{ bar} \times 1.7 \text{ litres} = 595$

595 is smaller than 1000 -> result: Test is applicable!!

Example: Filter housing 2.3 l

Maximum operating pressure: 350 bar

Content volume: 2.3 litres

$350 \text{ bar} \times 2.3 \text{ litres} = 805$

805 is smaller than 1000 -> result: Test is applicable!!

Pressure equipment from 200 up to 1000 have to be tested as follows:

1. Examination after 5 years by a qualified person or authorized organisations.

Visual inspection, inside and outside.

2. Examination after 10 years by a qualified person or authorized organisations.

Visual inspection, inside and outside.

In addition, a water pressure test is carried out at 1.5 times of the permissible vessel operating pressure.



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MAINTENANCE RECORDS



MAINTENANCE RECORDS

Top up Oil, Oil Change

Date	Operating hours	Oil quantity [l]	Name

A



MAINTENANCE RECORDS

Cartridge Change

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Date	Operating hours	Difference	Name



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LW 570 E II
Version: 15.10.2019



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LW 570 E II
Version: 15.10.2019

STORAGE

Conservation / Storage of the Compressor

If the compressor unit is not to be used for an extended period of time, we recommend to carry out the following work before storage time:

- Run the compressor at 200 bar filling pressure for approximately ten minutes (control the flow with the filling valve to maintain constant pressure).
- Replace compressor oil, open filling valve(s) and run compressor for a few minutes.
- Stop compressor and open drain valves (depending on the compressor type, this may happens automatically). Remove top cap of final filter housing: clean throat, grease o-ring. and throat with a food grade grease or silicone grease. Close filter housing.
- Remove intake filter cartridge and undo intake pipes on all valve heads.
- Start compressor unit. Spray a few drops of compressor oil into intake connectors.
- Stop compressor unit and insert intake filter cartridge. Bring intake pipes back in position and fix connections and nuts. Close filling- and drain valves.
- Store the compressor in a cool dry place free from dust and contamination. A dust cover is recommended as long as condensation can be avoided.
- If compressor unit should be stored for a period of more than one year, an oil change is strongly recommended before it's been re-used.
- Fuel driven units only: fill up fuel tank to top level to avoid corrosion.

De-Conservation, Commissioning

After the compressor has been stored, the following steps are to be taken:

- If compressor hasn't been used for longer than 12 months, we strongly recommend an oil change before any use.
- Replace intake filter cartridge and check oil level.
- Clean compressor unit, check for foreign objects. Check condition and tension of V-belts, replace if necessary. Check condition of filling hoses, replace if necessary.
- Secure hoses against whipping and open filling valves and run compressor for approximately 10 minutes.
- Check condition of final filter cartridge, replace if necessary.
- Close filling valves and run compressor up to final pressure.
- Check safety valve relief pressure of final stage and/or pressure switch setting.
- Check all connections and pipe work for leaks.

Once all above steps are completed, compressor unit is now ready for use.

STORAGE

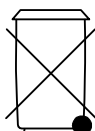
Transportation Instructions

- Parts which need to be dismantled for transport purposes must be carefully replaced and secured before taking into operation.
- The transport may only be carried out by trained personnel.
- For transportation, only use lifting devices and equipment with sufficient lifting power.
- Do not stand or work under suspended loads.
- Also separate from minor relocation machinery / system of any external energy supply. Before recommissioning, reconnect the machine to the mains according to regulations.
- When recommissioning, proceed according to the operating instructions..

Disposal

The product must be disposed in accordance with national waste disposal regulations and by an appropriate waste disposal company.

Electric and Electronic Components



EU-wide regulations for the disposal of electric and electronic appliances which have been defined in the EU Directive 2002/96/EC and in national laws are effective from August 2005 and apply to this device.

Common household appliances can be disposed by using special collecting and recycling facilities. However, as this device has not been registered for household usage, it must not be disposed of through these means.

The device can be returned to L&W. Please do not hesitate to contact us if you have any further questions on this issue.